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Preparation I Instructions for use

Preparation

- Before applying the material, the surface must be clean and free of surface contamination.
- The surface can be sandblasted with 50/110 µm and 1.5 bar pressure.

Instructions for use

- Do not pour surplus liquid out of the container. Mix it back into a paste.
- Mix MiYO Color, MiYO Structure and Glaze Paste thoroughly with a metal free spatula before each use.
- The pastes must not come into contact with water.
- Always use a clean and dry brush.

Storage and disposal

- Store in a dry place.
- Small quantities can be deposited in household waste.



Mix thoroughly with a metal-free spatula.

Firing chart

| Firing parameter* | |
|------------------------|-----------|
| Start temperature [°C] | 400 - 450 |
| Dry time [min] | 3 |
| Closing time [min] | 4 |
| Heat rate [°C / min] | 45 |
| Holding time 1 [s] | 30 - 45 |
| Vacuum start [°C] | 580 |
| End temperature [°C] | 710 - 720 |
| Vacuum end [°C] | 710 - 720 |
| Holding time 2 [s] | 30 - 60 |
| Opening time [min] | 1 |

^{*} The firing temperatures are standard values and may vary depending on the type of furnace.



Downloads

You can find further documents for download at:

www.jensendental.de/en/downloads-er





Webshop

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